You really have to admire the courage of the person that walked into the product development meeting at Cadillac® a few years ago and stated that what was needed in the line was a four wheel drive truck. After all, throughout Cadillac’s long history the emphasis was on luxury cars. A shiny Cadillac in one’s driveway was a sign for everyone that this person had made it. Popular legend has it that a pink Cadillac for his mother was one of the first purchases Elvis Presley made with his new found wealth in the 50’s.

But times change and the very luxurious Escalade™ sport utility vehicle is now one of Cadillac’s hottest selling models.

Not just Cadillac, but Mercedes, Porsche and other makes you would never think would release an SUV have. So what is it about these vehicles that has made them so popular among the American motoring public? The answer is probably rooted all the way back to the very first four wheel drive vehicles developed for our troops in World War II. We love cars because they can transport us to places that we would otherwise have to walk to. Four wheel drive vehicles took that one step further because they transported us to places we couldn’t go to in a car because there was no road. They added something near and dear to all of us-freedom. The freedom to go for a winter drive without waiting for the snow plow to come through. To carry all the family members and all their stuff at once. To be able to see above the traffic ahead.

While new and different offerings are being added to the Cadillac product mix, one thing about them that hasn’t changed is that helping of Cadillac luxury, and the Escalade has received a healthy dose. Not just the expected climate control or plush leather seats, but items that only appeared on show cars only a few years ago-traction control, stability systems that take over if you start to slide, satellite enabled navigation systems, even radar built into the rear bumper to warn you if something is in your path even if you can’t see it. Add in the handsome new corporate front end styling and it’s easy to see why the Cadillac Escalade has become one of the hottest rides around.

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**INTERIOR ASSEMBLY**

**A**

- **17** Right Side Second Row Seat Back Gray
- **19** Right Side Second Row Seat Gray
- **15** Right Side Front Row Seat Gray
- **14** Left Side Front Row Seat Gray
- **29** Control Panel Dark Gray
- **22** Third Row Seat Gray
- **21** Right Side Second Row Seat Back Gray
- **23** Third Row Seat Back Gray
- **32** Auxiliary Speaker Platform Chrome
- **59** AMPS Chrome

**B**

- **13** Right Interior Side Dark Gray
- **6** (Repeat on Part #12)
- **5** (Repeat on Part #12)
- **4** (Repeat on Part #12)
- **28** Steering Column Dark Gray
- **27** Steering Wheel Dark Gray (Paint Shaded Area Wood)
- **46** Grab Handle Dark Gray
- **45** Dash Dark Gray
- **80** Gauge Window Clear
- **12** Left Interior Side Dark Gray
- **20** Left Side Second Row Seat Back Gray
- **18** Left Side Second Row Seat Gray
- **19** Right Side Second Row Seat Back Gray
- **16** Left Side Second Row Seat Gray
- **15** Right Side Front Row Seat Gray
- **14** Left Side Front Row Seat Gray
- **11** Interior Platform Dark Gray

**Instructions**

1. Glue decal from backside using white glue.
2. Complete assembly from Step A.
3. Repeat on Part #12 using Decal #3.
4. Repeat on Part #12 using Decal #9.
5. Repeat on Part #12.
6. Repeat on Part #12.
7. Repeat on Part #12 using Decal #10.
8. (Paint shaded area wood)
A

1. Repeat for other side using parts 94, 81 and 71.

2. Right rear window: transparent gray.

3. Left tail light bucket: chrome.


6. Rear view mirror: chrome.

7. Right side window: clear.

8. Right middle window: transparent gray.


13. Right middle window transparency: grey.


15. Right front door transparency: grey.

16. Right rear door transparency: grey.

17. Left front door transparency: grey.

18. Left rear door transparency: grey.


20. Front door transparency: grey.

B

1. Completed assembly from step A.

2. Completed interior assembly.

3. Completed chassis assembly.
7 BODY ASSEMBLY

**STOCK GRILL**
- Chrome

**CUSTOM GRILL**
- Chrome

**RIGHT HEADLIGHT BUCKET**
- Chrome

**LEFT HEADLIGHT BUCKET**
- Chrome

**LEFT HEADLIGHT**
- Clear

**RIGHT HEADLIGHT**
- Clear

**LEFT REAR END CAP**
- (Repeat for other side using part #91)

**LEFT FRONT END CAP**
- (Repeat for other side using part #90)

**LEFT RUNNING BOARD**
- (Repeat for other side using part #8)

**FRONT BUMPER**

8 FINAL ASSEMBLY

**SIX SPOKE WHEEL**
- Chrome

**CUSTOM DAYTON WHEEL**
- Chrome

**TIRE**

**METAL AXLE**

**NOTICE TREAD PATTERN**